## **Forklift Gears**

One of the more common kinds of pump for hydraulic fuel power applications is the gear pump. The gear pump operates by using the meshing gears in order to pump fluid by displacement. These machines are likewise commonly used to be able to pump fluids with precise velocities in chemical installations. Two basic kinds of gear pumps are available. Internal gear pumps make use of an external and an internal spur gear and external gear pumps use two external spur gears. Gear pumps pump a constant amount of fluid for each revolution. This defines them as fixed or positive displacement. Several gear pump machines are designed to function as either a pump or a motor.

As the gears rotate on the pump, this action functions to be able to divide the intake side of the pump, creating a void and a suction that is filled by fluid. This fluid is passed by the gears to the discharge side, whereby the fluid is displaced by the meshing of the gears. There are very small and tight mechanized clearances, which along with the speed of revolution effectively prevent the fluid from leaking backwards. The rigid fabrication of the houses and gears gives the pump its ability to be able to pump highly viscous liquids and allow for excessively high pressures.